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RBW6205G25031-3G-1

Job Sheet 186451



10520
ACC 13

Part No: RBW6205G25031-3G-1

Job Qty: 4 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G25031-3G REV B SHEET 2 IPP Rev.A 17.09.06 New issue DP Verify DD IPP 17.11.14 Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		18-12-17
110	CNC Vertical Machining	4 pcs	12/7/18	12/7/18	0.00	0.00	HAAS1-6		18-12-19
120	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		18-12-19
130	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		19-01-18
135	Small Fab	4 pcs	12/7/18	12/7/18	0.00	0.13	Small Fab-9		19-01-18
150	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		21 38
160	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		21 38 JAN 1 8 2019
170	QC21-SA	4 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Part Op 110 - Machine as per DWG. Folio _____

Descriptions: 135 - Apply LPS 3 to all bare metal surfaces.

150 - Ink stamp T/N and batch number as per DWG.

DAS
21
3-38

JAN 1 8 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
A-205	Clamp	4 Ea (1 ea)	90-Start up Operation	5040338 5136057

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	A-205	4	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

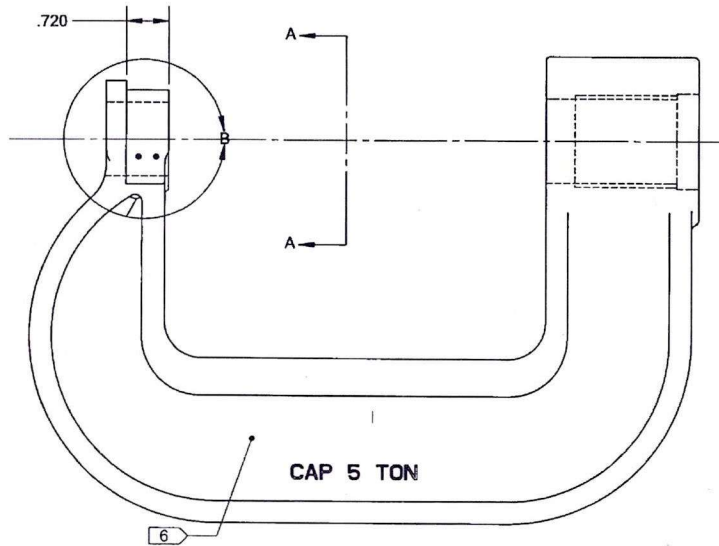


QA Closed: _____ Date: _____

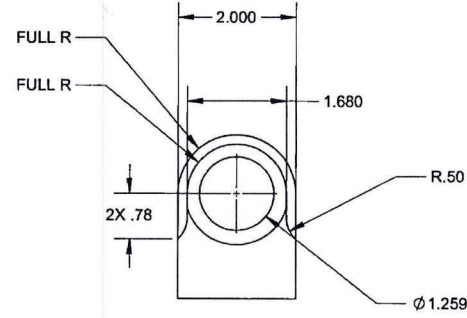
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Water Jet ☐ Coord. ☐ Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :		Step #:		MRB (QSI042) Approval				
Description Work Order Deviation							Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐						

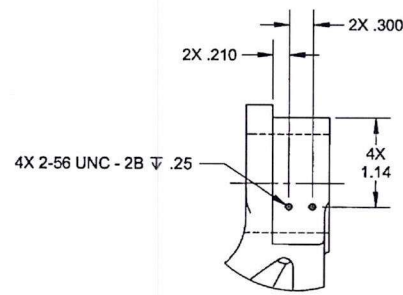
8 7 6 5 4 3 2 1



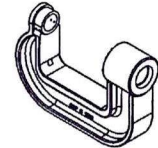
142-16



SECTION A-A



DETAIL B



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18645

1871-71

- NOTES:
- 1) MATERIAL: ENERPAC A-205, MODIFIED
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: INK STAMP "RBW6205G25031-3G" AND S/N

RBW6205G25031-3G-1 CLAMP ASSY

DART AEROSPACE		Howesbury, Ontario, Canada	
TITLE CLAMP ASSY			
DWG NO. RBW6205G25031-3G-1		REV B	
DESIGN BY:	DPD 18/05/2017	XXX ± .005	FRACTIONS 2/16
DRAWN BY:	SAC 10/18/2017	.XX ± .01	ANGLES 2.5°
CHECKED:	VM 10/18/2017	X ± 1	SURFACES = 125
MFG. APPR:	DP 10/18/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/28/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	18/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 3	
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8 7 6 5 4 3 2 1